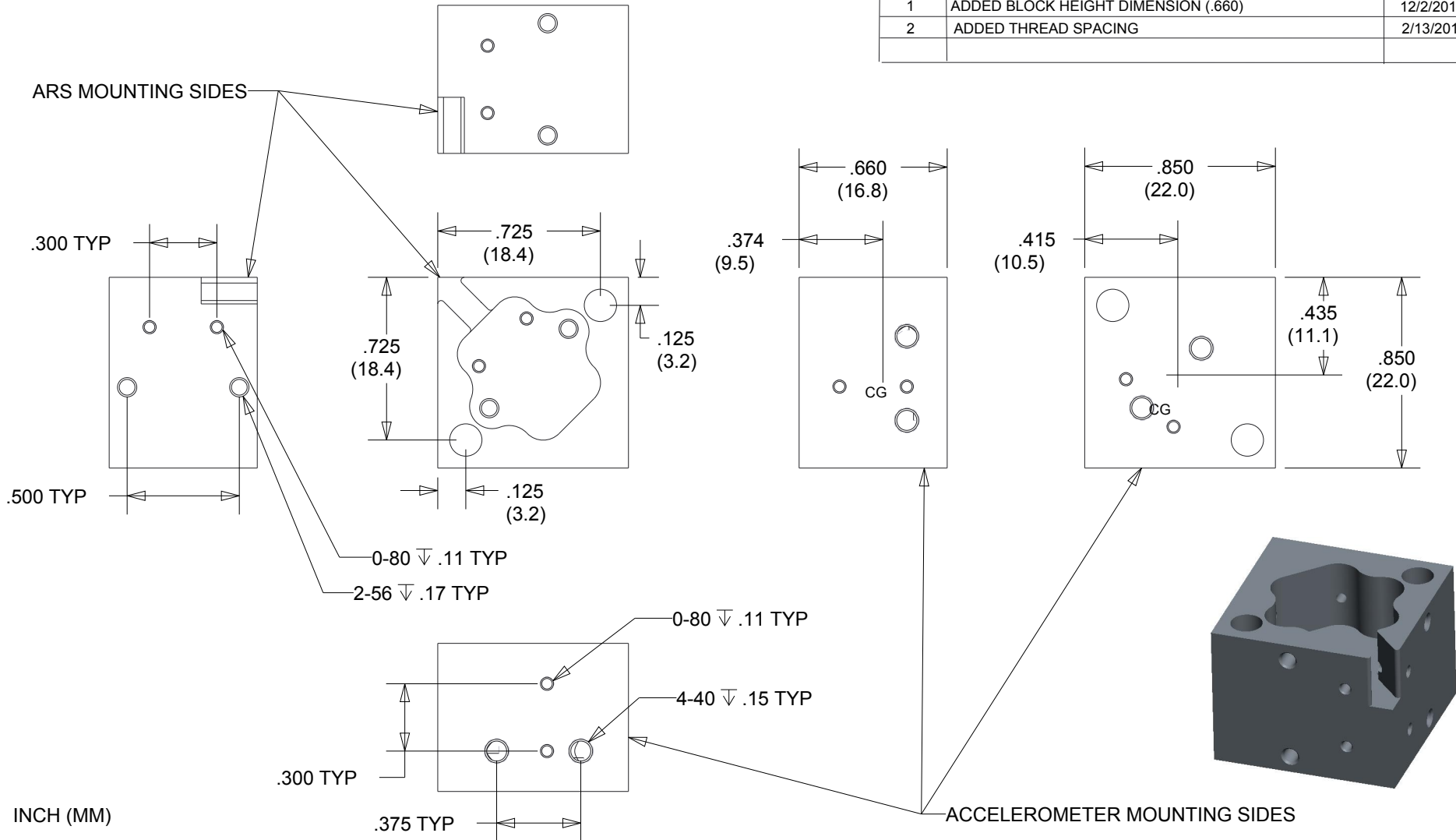


REVISIONS			
REV	DESCRIPTION	DATE	APPR
1	ADDED BLOCK HEIGHT DIMENSION (.660)	12/2/2011	KS
2	ADDED THREAD SPACING	2/13/2012	KS



INCH (MM)
HIDDEN LINES NOT SHOWN

CENTER OF GRAVITY (EMPTY BLOCK): $\pm .02(.51)$
FOR USE WITH: DTS ARS HG AND ARS
ACCELEROMETERS: ENDEVCO 7270A AND 7264C

RECOMMENDED SCREWS: #6-32X1IN (M3-0.5X25)
McMASTER PN: 91251A153 (91290A125)
RECOMMENDED TORQUE: 9.6IN-LB \pm 2 (.9Nm) DRY (20% LESS IF LUBRICATED)

WEIGHT (EMPTY BLOCK): 15.6 \pm .2 GRAMS
ALL SURFACES MACHINE FLAT TO $\sqrt[32]{}$
AND $\square .0005//.001$

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHES
TOLERANCES ARE:
FRACTIONS: DECIMALS: ANGLES: MACHINED:
 $\pm 1/64$.X $\pm .1$ $\pm 5^\circ$ 125
.XX $\pm .01$
.XXX $\pm .002$
DO NOT SCALE DRAWING

DTS 909 ELECTRIC AVE, SUITE 206
SEAL BEACH, CA 90740
562-493-0158

NAME/DESC: **TRIAxIAL MOUNTING BLOCK FOR ARS HG**

MATERIAL: 7075-T651 ALUMINUM	DRAWING NO: 14900-00030-ASY	REV: 2
DRAWN BY: K SHOEMAKER 10-3-11	SIZE: A	SCALE: 1.5:1
		SHEET: 1 OF 1